

Amendments to the Specification

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Please replace paragraph [0019] with the following rewritten paragraph:

-- The accompanying drawings show how a hat can be made using two can cartons, a 24 can carton and either a 12 can carton, an 18 can carton, or another 24 can carton. In Figures 1 and 2, can carton 1 has patterns 2 printed on it. Usually, patterns 2 will be printed on the inside of the carton, but some or all of the patterns could be printed on the outside of the carton. Instead of printing the patterns on the cartons, the patterns could be marked on the cartons by perforations, or by stamps or dies in the shape of the patterns, which also cut the patterns out, or by some other means. The patterns may be marked on the can cartons by a cutting tool as it cuts the pieces from the can cartons. --

Please replace paragraph [0020] with the following rewritten paragraph:

-- Portions 3, 4, and 5 of carton 1 form a top, sides, and a bottom of the assembled carton, where the "top" of the carton has handle 6 on it and is the uppermost part of the carton when the designs and writing on the carton are in an upright position. Instructions printed on the carton (not shown) tell the reader to cut along the lines of pattern 1, forming three parts, an upper brim 7 and a lower brim 8, which has two parts, a front lower brim 8F and a back lower brim 8B. Alternatively, by using another 24 can carton, upper brim 7 can be duplicated and used to form a single piece lower brim 8. Logo ~~plate~~ piece 9 is also printed on carton 1. These patterns have been positioned on the carton so that the manufacturer's carton designs are best

displayed on the hat when the hat is assembled. Logo plate piece 9, for example, is positioned so that the manufacturer's logo plate piece appears on the opposite side. –

Please replace paragraph [0022] with the following rewritten paragraph:

-- Referring now also to Figure 4, 12 can carton 14 has pattern 15 printed on it and, in Figure 5, 18 can carton 16 has patterns 17 printed on it. After cartons 14 and 16 have been assembled, filled with cans, and emptied, they are cut along the dotted lines in Figures 4 and 5 (i.e., the cartons are cut vertically through the top, sides, and bottom). This forms parts from the ends of the cartons that are identical except for designs and writing on the cartons. Each of these parts will form crown 18 having a rectangular cross-section, as shown in Figure 6. In Figure 6, crown 18 has a top 19, sides 20, and tabs 21 extending at a 90° to sides 20. (See Figures 4 and 5 for the positions of top 19, sides 20 and tabs 21 on the laid out carton.) Tabs 21 preferably extend outward about ¾ to about 2 inches from sides 20. –

Please replace paragraph [0024] with the following rewritten paragraph:

-- In order to be able to form the brim of the hat in a desired shape, it is preferably preferable to reinforce the brim with a material that will hold the brim in position after it has been shaped. This can be accomplished in several ways. Referring to Figure 9, duck tape 27 has be wrapped over wire 28. Other materials, such as cloth, plastic, or rubber, could also be used instead of duck tape 27. Wire 28 can be supplied with the carton or a stiff wire, such as a coat hanger wire, can be used. Duck tape 27 and tabs 26 of crown 18 are inserted in between upper brim 7 and lower brim 8. Upper brim 7, lower brim 8, and duck tape 27 are stapled together with staples

29. –

Please replace paragraph [0026] with the following rewritten paragraph:

-- In Figure 12, manufacturer's logo ~~plate~~ piece 32 is glued, stapled, or otherwise attached to the front of completed hat 33. --